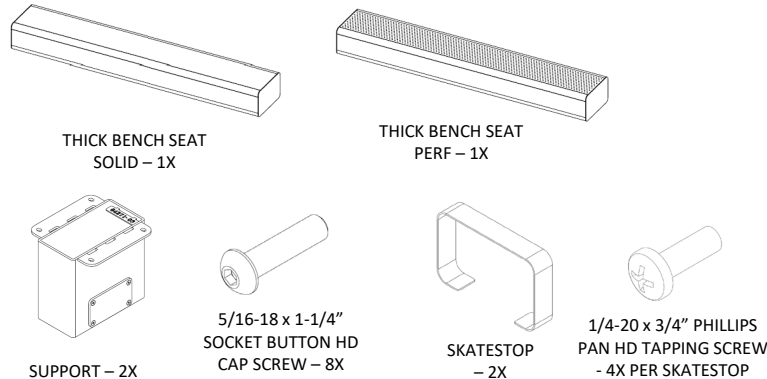


Included components:



Tools required for assembly

- Safety glasses
- (4) anchors per support, max Ø3/8"
- masonry drill bit
- compressed air for clearing holes of debris
- 1/8" hex key for removing cover plate
- 3/16" hex key for attaching support to seat
- Phillips screwdriver or bit for attaching skatestops to seat

**ASSEMBLE WITH CARE!** Pangard II® Polyester Powdercoat is a strong, long-lasting finish. To protect this finish during assembly, place unwrapped powdercoated parts on packaging foam or other non-marring surface. Do not place or slide powdercoated parts on concrete or other hard or textured surface – this will damage the finish causing rust to occur. Use touch-up paint on any gouges in the finish caused by assembly tools.

PROCEDURE FOR ASSEMBLY:

1. Set thick beam seat upside down on protective surface. Set support columns in position. Refer to site plans for correct placement and orientation of support columns. For a single thick beam bench, support columns can be installed in both outside positions (positions 1,5) or both inside positions (positions 2,4), see Fig. 3. Cover plate access hole should be installed toward the middle of the bench, see Fig. 1.
2. Attach each support column to seat using (4) 5/16-18 x 1-1/4" socket button head cap screws, see Fig. 1. Remove cover plates and set aside for later use, see Fig. 2.
3. Set bench in position. Mark anchor hole locations. Move bench and drill holes according to anchor manufacturer's recommendations.
4. Set unit back in position and install four anchors per support. Tighten securely.
5. Reattach cover plates.
6. Attach skatestops, if specified. See Fig. 5. Slide skatestops into position from the ends of the bench. Skatestops will flex enough to slide past support columns. Tighten until snug. Do not overtighten.

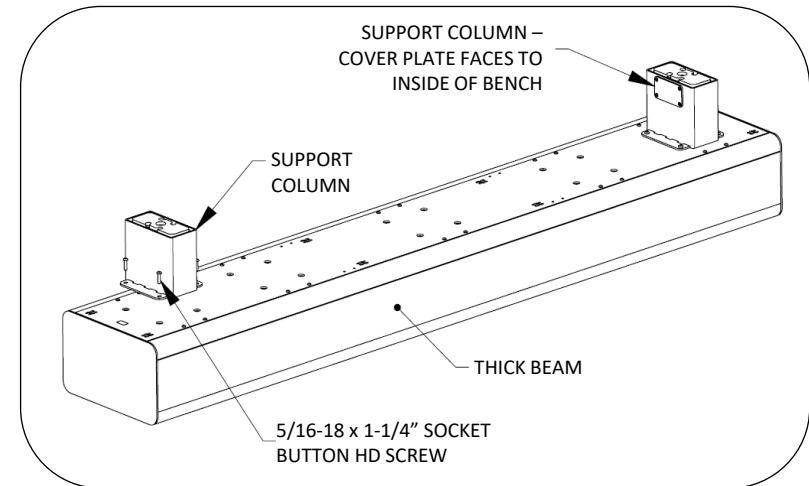


Fig. 1 – attach supports to seat panel

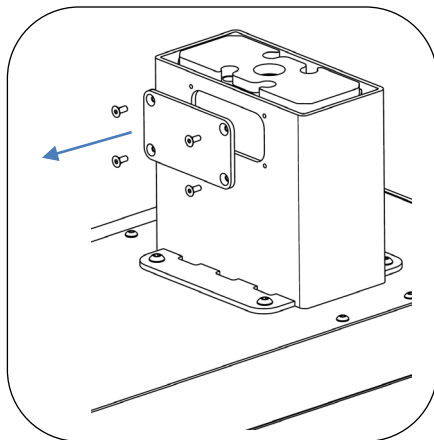


Fig. 2 – remove cover plate

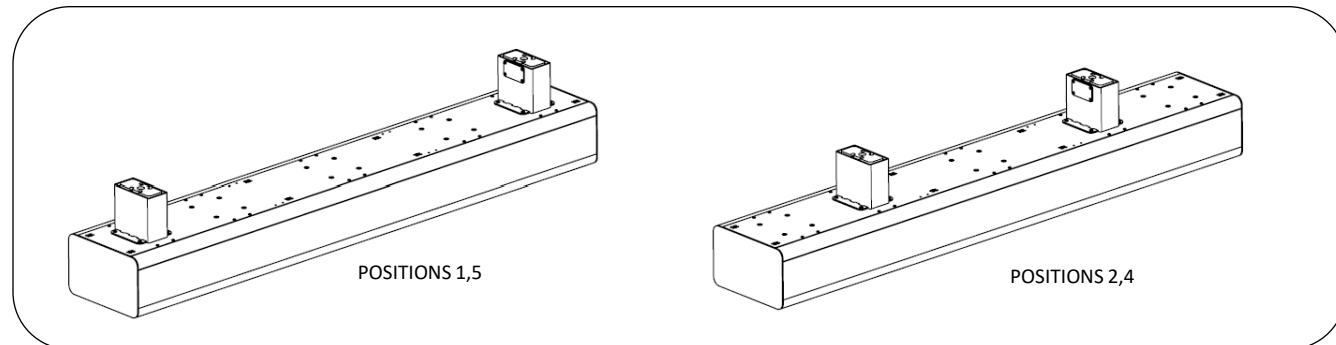


Fig. 3 – support attachment options

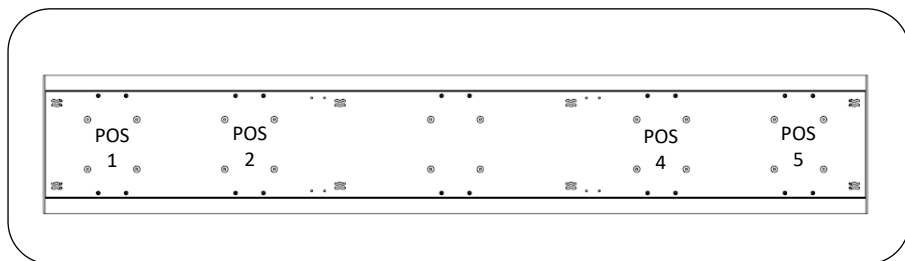


Fig. 4 – hole positions for supports

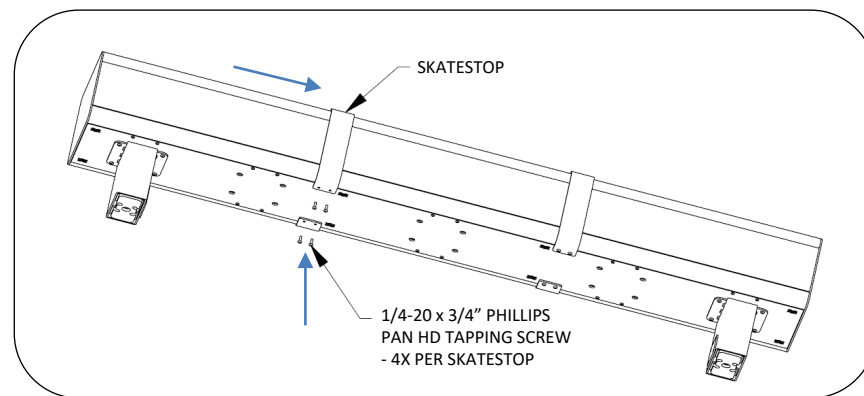


Fig. 5 – attach skatestops