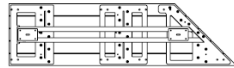
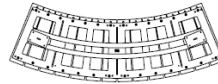


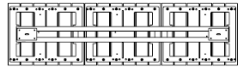
Inline straight



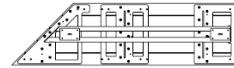
Left miter



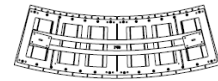
Piano key 96inR



Piano key straight



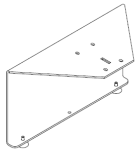
Right miter



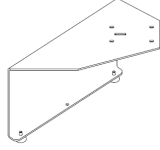
Piano key 140inR

Bench options

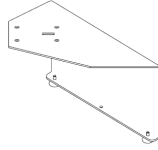
Included components: bench top ships fully assembled



Metal end support
Straight cut end



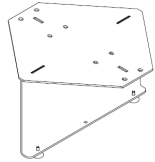
Metal end support
Miter end, left



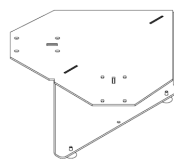
Metal end support
Miter end, right



3/8 washer
4X – metal end leg
8X – metal T leg



Metal T support
Straight



Metal T support
Miter



3/8-16 x 3/4" socket
Button head cap screw
4X – metal end leg
8X – metal T leg

Tools Required

- Safety glasses
- 7/32" hex key

For optional surface mount:

- (2) max $\varnothing 3/8$ " non-corrosive anchors (or 1 anchor per metal support)
- (2) max 5/8" height non-corrosive spacers (or 1 spacer per metal support)
- compressed air for clearing holes of debris

ASSEMBLE WITH CARE! Pangard II® Polyester Powder coat is a strong, long-lasting finish. To protect this finish during assembly, place unwrapped powder coated parts on packaging foam or other non-marring surface. Do not place or slide powder coated parts on concrete or other hard or textured surface – this will damage the finish causing rust to occur. Use touch-up paint on any gouges in the finish caused by assembly tools.

PROCEDURE FOR INSTALLATION:

Note: DO NOT DRAG bench across concrete or other rough surfaces. This could damage the powder coat finish.

Note: Quantity of bench tops and supports depends on configuration specified. Consult plans and set benches in approximate locations before beginning assembly. Metal legs on single segment benches should be installed with bottom flange on the inside of the bench and the outer side panel flush with the end of the seat boards. Bench tops for metal legs have the two attachment plates for supports at the outer ends of the support tubes. All other bench top styles have the attachment plates offset from the ends. Refer to the installation guides for the other styles if needed. Good practice for metal T legs for straight connections is to install supports so that all but one end support have the bottom flanges facing the same direction.

PROCEDURE FOR SINGLE SEGMENT BENCH:

1. Set bench top upside down on protective padding.
2. Install 4 screws and washers per support leg. See Fig. 1. Tighten fully.
3. Set bench in position. Adjust glides as needed to level bench.

PROCEDURE FOR MULTI-SEGMENT BENCH:

1. Refer to site plans for bench layout (provided by customer).
2. Set bench tops and supports in correct orientation and approximate position on site.
3. Starting with first bench segment, turn bench top upside down on protective padding.
4. Attach end support with 4 screws and washers.
5. Attach T leg support with 4 screws and washers, see Fig. 2.
6. Turn bench upright and set in position. Adjust glides on bottom of metal support to level bench as needed.
7. Attach next bench segment and support, continuing until bench run is complete. See Fig. 3.

PROCEDURE FOR OPTIONAL ANCHORING:

1. For single segment bench, set bench in position.
2. Mark anchor hole locations. Move bench and drill holes.
3. Clear holes of debris and move bench back in position.
4. Install spacer between grade and bottom of flange on support leg to prevent flexing of flange as anchor is tightened. See Fig. A.
5. Install anchors according to anchor manufacturer's instructions.

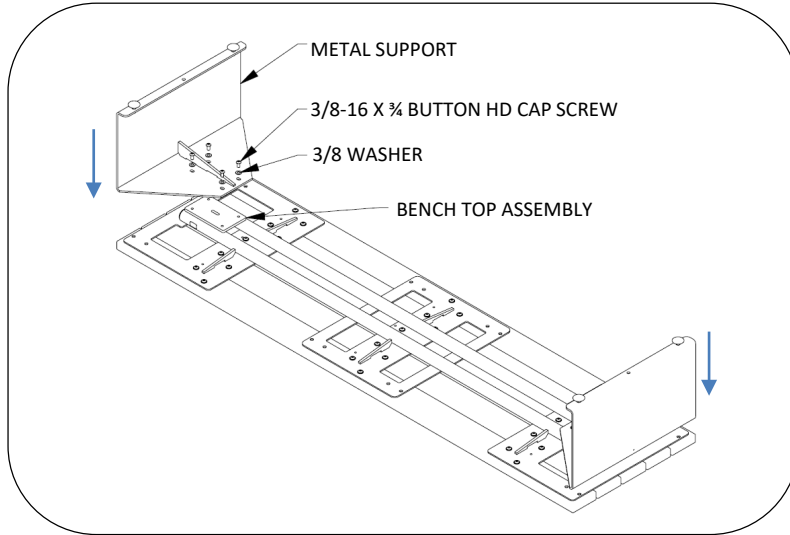


Fig. 1 – install metal legs to bench top, single bench

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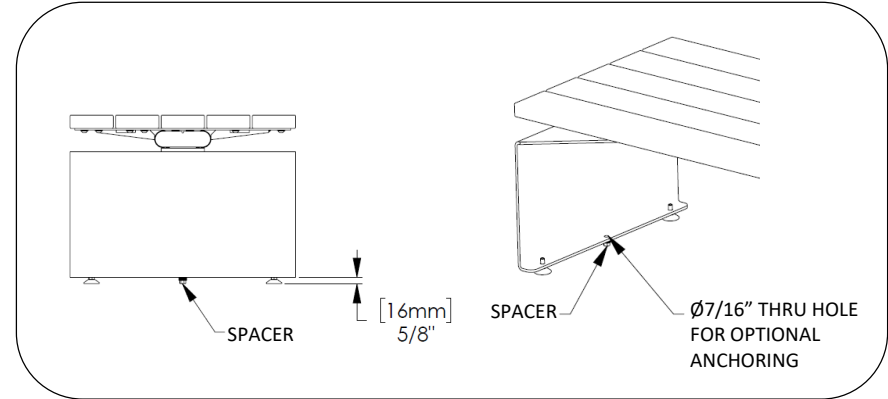


Fig. A– optional anchoring

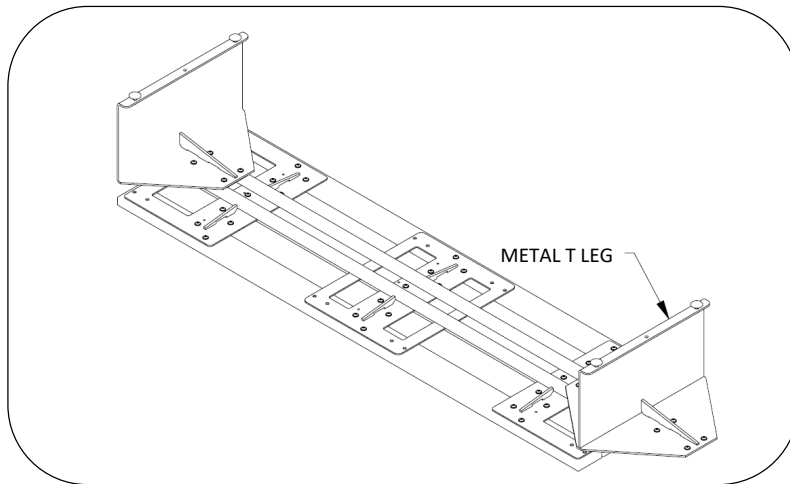


Fig. 2 – install metal legs to bench top, adjoining legs

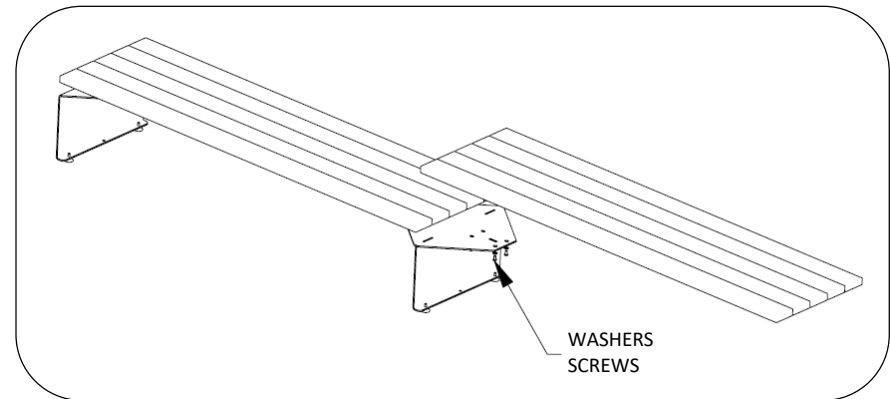


Fig. 3 – adjoining legs assembly